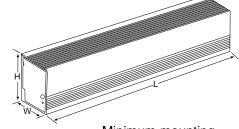


DBA & SHA Architectural Sill-Height Convection Heaters

Table A - DBA & SHA (one element)

Catalog	Length	Watts	Total	Amperage						
Number	"L"	per ft.	Watts	120V	208V	240V	277V	347V	600V	
02100		100	200	1.7	1.0	0.8				
02125	28"	125	250	2.1	1.2	1.0	0.9			
02150	(711mm)	150	300	2.5	1.4	1.3	1.1			
02188		188	376	3.1	1.8	1.6	1.4			
02250		250	500 300	4.2	2.4	2.1	1.8	1.4		
03100 03125	3'	100 125	300 375	2.5 3.1	1.4 1.8	1.3 1.6	1.1 1.4	1.1		
03150	(914mm)	150	450	3.8	2.2	1.9	1.6	1.3		
03188	(- /	188	564	4.7	2.7	2.4	2.0	1.6		
03250		250	750	6.3	3.6	3.1	2.7	2.2		
04100		100	400	3.3	1.9	1.7	1.4	1.2		
04125	4'	125	500	4.2	2.4	2.1	1.8	1.4		
04150 04188	(1219mm)	150 188	600 752	5.0 6.3	2.9 3.6	2.5 3.1	2.2 2.7	1.7 2.2	1.3	
04188		250	1000	8.3	4.8	4.2	3.6	2.2	1.7	
05100		100	500	4.2	2.4	2.1	1.8	1.4	0.8	
05125	5'	125	625	5.2	3.0	2.6	2.3	1.8	1.0	
05150	(1524mm)	150	750	6.3	3.6	3.1	2.7	2.2	1.3	
05188		188	940	7.8	4.5	3.9	3.4	2.7	1.6	
05250		250	1250	10.4	6.0	5.2	4.5	3.6	2.1	
06100	6'	100	600	5.0	2.9	2.5	2.2	1.7	1.0	
06125 06150	(1829mm)	125 150	750 900	6.3 7.5	3.6 4.3	3.1 3.8	2.7 3.2	2.2 2.6	1.3 1.5	
06188	(102311111)	188	1128	9.4	5.4	4.7	4.1	3.3	1.9	
06250		250	1500	12.5	7.2	6.3	5.4	4.3	2.5	
07100		100	700		3.4	2.9	2.5	2.0	1.2	
07125	7'	125	875		4.2	3.6	3.2	2.5	1.5	
07150	(2134mm)	150	1050		5.0	4.4	3.8	3.0	1.8	
07188 07250		188 250	1316 1750		6.3 8.4	5.5 7.3	4.8 6.3	3.8 5.0	2.2 2.9	
08100		100	800		3.8	3.3	2.9	2.3	1.3	
08100	8'	125	1000		3.6 4.8	4.2	3.6	2.3	1.3	
08150	(2438mm)	150	1200		5.8	5.0	4.3	3.5	2.0	
08188	,	188	1504		7.2	6.3	5.4	4.3	2.5	
08250		250	2000		9.6	8.3	7.2	5.8	3.3	
09100	-	100	900		4.3	3.8	3.2	2.6	1.5	
09125 09150	9' (2743mm)	125 150	1125 1350		5.4 6.5	4.7 5.6	4.1 4.9	3.2 3.9	1.9 2.3	
09188	(4311111)	188	1692		8.1	7.1	6.1	4.9	2.8	
09250		250	2250		10.8	9.4	8.1	6.5	3.8	
10100		100	1000		4.8	4.2	3.6	2.9	1.7	
10125	10'	125	1250		6.0	5.2	4.5	3.6	2.1	
10150	(3048mm)	150	1500		7.2	6.3	5.4	4.3	2.5	
10188		188	1880		9.0	7.8	6.8	5.4	3.1	
10250		250	2500		12.0	10.4	9.0	7.2	4.2	





Dimensions

Туре	Height	Width	Length		
DBA	6"	3-5/8"	28" to 15'		
	152mm	92mm	711mm to 4572mm		
SHA	7"	5-3/8"	28" to 12'		
	178mm	136mm	711mm to 3658mm		

Minimum mounting height above floor

DBA & SHA front inlet	0"
DBA & SHA bottom inlet	1-3/4"
(100 W/ft250 W/ft.)	(44mm)
SHA Bottom Inlet	3"
(375 W/ft750 W/ft.)	(76mm)

SHA (two and three element)

		Amperage										
Catalog	Length	Watts	Total	208V				208V 240V 277V 347V		60	600V	
Number	"L"	per ft.	Watts	1 Ph	3 Ph	1 Ph	3 Ph	1 Ph	1 Ph	1 Ph	3 Ph	
02375		375	750	3.6	-	3.1	-	2.7	-	-	-	
02500	28"	500	1000	4.8	-	4.2	-	3.6	2.9	-	-	
02600	(711mm)	600	1200	5.8	3.3	5.0	2.9	4.3	-	-	-	
02750*	, ,	750	1500	7.2	4.2	6.3	3.6	5.4	4.3	-	-	
03375		375	1125	5.4	-	4.7	-	4.1	-	-	-	
03500	3'	500	1500	7.2	-	6.3	-	5.4	4.3	-	-	
03600	(914mm)	600	1800	8.7	5.0	7.5	4.3	6.5	-	-	-	
03750*	, ,	750	2250	10.8	6.3	9.4	5.4	8.1	6.5	-	-	
04375		375	1500	7.2	-	6.3	-	5.4	4.3	-	-	
04500	4'	500	2000	9.6	-	8.3	-	7.2	5.8	3.3	-	
04600	(1219mm)	600	2400	11.5	6.7	10.0	5.8	8.7	6.9	-	- 1	
04750*		750	3000	14.4	8.3	12.5	7.2	10.8	8.6	5.0	2.9	
05375		375	1875	9.0	-	7.8	-	6.8	5.4	3.1	-	
05500	5'	500	2500	12.0	-	10.4	-	9.0	7.2	4.2	-	
05600	(1524mm)	600	3000	14.4	8.3	12.5	7.2	10.8	8.6	5.0	2.9	
05750*		750	3750	18.0	10.4	15.6	9.0	13.5	10.8	6.3	3.6	
06375		375	2250	10.8	-	9.4	-	8.1	6.5	3.8	-	
06500	6'	500	3000	14.4	-	12.5	-	10.8	8.6	5.0	- 1	
06600	(1829mm)	600	3600	17.3	10.0	15.0	8.7	13.0	10.4	6.0	3.5	
06750*		750	4500	21.6	12.5	18.8	10.8	16.2	13.0	7.5	4.3	
07375		375	2625	12.6	-	10.9	-	9.5	7.6	4.4	-	
07500	7'	500	3500	16.8	-	14.6	-	12.6	10.1	5.8	-	
07600	(2134mm)	600	4200	20.2	11.7	17.5	10.1	15.2	12.1	7.0	4.0	
07750*		750	5250	25.2	14.6	21.9	12.6	19.0	15.1	8.8	5.1	
08375		375	3000	14.4	-	12.5	-	10.8	8.6	5.0	-	
08500	8'	500	4000	19.2	-	16.7	-	14.4	11.5	6.7	-	
08600	(2438mm)	600	4800	23.1	13.3	20.0	11.6	17.3	13.8	8.0	4.6	
08750*		750	6000	28.8	16.7	25.0	14.5	21.7	17.3	10.0	5.8	
09375		375	3375	16.2	-	14.1	-	12.2	9.7	5.6	-	
09500	9'	500	4500	21.6	-	18.8	-	16.2	13.0	7.5	-	
09600	(2743mm)	600	5400	26.0	15.0	22.5	13.0	19.5	15.6	9.0	5.2	
09750*		750	6750	32.5	18.8	28.1	16.3	24.4	19.5	11.3	6.5	
10375		375	3750	18.0	-	15.6	-	13.5	10.8	6.3	-	
10500	10'	500	5000	24.0	-	20.8	-	18.1	14.4	8.3	-	
10600	(3048mm)	600	6000	28.8	16.7	25.0	14.5	21.7	17.3	10.0	5.8	
10750*		750	7500	36.1	20.8	31.3	18.1	27.1	21.6	12.5	7.2	

*Bottom inlet only

Installation & Maintenance Instructions

1



WARNING



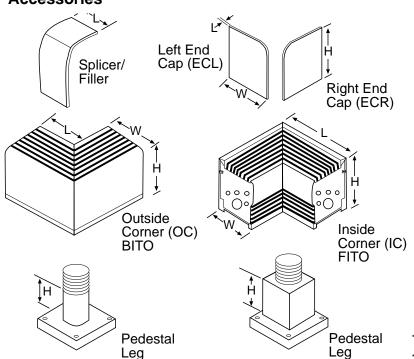
Read Carefully - These instructions are written to help you prevent difficulties that might arise during installation of DBA and SHA Series Sill-Height Heaters. Studying these instructions first may save you considerable time and money later. DBA and SHA series Sill-Height Heaters are designed to easy and economical installation. Follow these instructions to keep your installation time to a minimum.

- Hazard of electric shock More than one disconnect switch may be required to de-energize heaters. Disconnect all sources of power to all heat decks at main service panel before wiring or servicing this heater. All wiring must be in accordance with National and local electrical codes and the entire heater installation must be grounded as a precaution against possible electrical shock.
- Do not install the heater in an explosive or corrosive environment, or upside down or where water is present.
- 3. Do not locate the heater below an electrical convenience

receptacle.

- High temperature Keep electrical cords, furniture, draperies or any other blocking material at least four inches away from top or front of heater.
- Do not install heaters against paperboard or low-density fiberboard surfaces.
- Due to variations in vinyl compositions and their potential to discolor, the use of stand off brackets (SO1A and SO2A) and or specifying a lower watt density unit may be required when installing on vinyl wall coverings or under vinyl window dressings.
- Check the supply voltage to make sure it is the same as indicated on the heater name plate before energizing.
- 8. Discard packing pads before heater is used.
 - To reduce the risk of fire, do not store or use gasoline or other flammable vapors or liquids in the vicinity of this heater.

Accessories



Catalog No.	Length* (mm)	Height (mm)	Width (mm)
DBA-IC**	8-1/2"(216)	6"(152)	3-5/8"(92)
DBA-OC**	5"(127)	6"(152)	3-5/8"(92)
DBA-135IC**	8-1/2"(216)	6"(152)	3-5/8"(92)
DBA135OC**	5"(127)	6"(152)	3-5/8"(92)
DBA-ECL/DBA-ECLS	1/8"(3)	6"(152)	3-5/8"(92)
DBA-ECR/DBA-ECRS	1/8"(3)	6"(152)	3-5/8"(92)
DBA-SP	0-3/8"(0-10)	6"(152)	3-5/8"(92)
DBA-FL3	0-3"(0-76)		
DBA-FL6	3-6"(76-152)		
DBA-FL9	6-9"(152-229)	6"(152)	3-5/8"(92)
DBA-FL12	9-12"(229-305)		
DBA-FL18	15-18"(381-457)		
SHA-IC**	10"(254)	7"(178)	5-3/8(137)
SHA-OC**	5"(127)	7"(178)	5-3/8(137)
SHA-135IC**	10"(254)	7"(178)	5-3/8(137)
SHA135OC**	5"(127)	7"(178)	5-3/8(137)
SHA-ECL/SHA-ECLS	1/8"(3)	7"(178)	5-3/8(137)
SHA-ECR/SHA-ECRS	1/8"(3)	7"(178)	5-3/8(137)
SHA-SP	0-3/8"(0-10)	7"(178)	5-3/8(137)
SHA-FL3	0-3"(0-76)		
SHA-FL6	3-6"(76-152)		
SHA-FL9	6-9"(152-229)	7"(178)	5-3/8(137)
SHA-FL12	9-12"(229-305)		
SHA-FL18	15-18"(381-457)		
PK3S	0	2-7/8(73)	
PK3A	0	2-7/8(73)	
PK5S	0	4-1/8(105)	
PK5A	0	4-1/8(105)	

[&]quot;L" Dimension is the additional length the accessory adds to the total installation length.

Installation Instructions

Step 1 - Rough in Wire

- Run branch circuit of proper voltage and wire size to location
 of left or right junction box as indicated on heater wiring diagram. Basic heaters are prewired and can be connected to
 branch circuit at either end. Heaters with controls are prewired
 for connection to branch circuit at one end only (refer to heater
 wiring diagram). However, heater can be wired from opposite
 end by running wires through heater wireway. See Fig. 2 for
 knockout locations.
- 2. If it is necessary to run wires through the heater wireway, use Table B to size the field installed wiring.
- 3. The factory installed wires in the heater wireway can be loaded up to 45 amps. Refer to Table C for maximum length of heater run when the heaters are connected in parallel.



WARNING

IF THE FACTORY INSTALLED WIRES IN THE WIREWAY ARE USED TO CONNECT THE BUILT-IN CONTROL, LIMIT THE MAXIMUM CURRENT TO THE FOLLOWING VALUES.

Disconnect Switch: 20 amps @ 120-277 VAC
Thermostat: 25 amps @ 120-240 VAC

25 amps @ 120-240 VAC 22 amps @ 277 VAC

Transformer Relay: 25 amps @ 120-240 VAC

22 amps @ 277 VAC 17 amps @ 347 VAC 12 amps @ 600 VAC 25 amps @ 120-277 VAC

Power Relay Pneumatic/Electric

Switch 25 amps @ 120-277 VAC

Table B. Sizing Field Installed Wiring
Table C. Maximum Length of Heater Run

	Max. No. wire that may	Maximum Allowable Guiterit					
Copper wire size 90° C	be installed in wireway	Up to 3 conductors	4 to 6 conductors	7 to 9 conductors			
No. 12 AWG	9	11.5 Amps	9.3 Amps	8.1 Amps			
No. 10 AWG	8	17.4 Amps	14.0 Amps	12.1 Amps			
No. 8 AWG	4	24.0 Amps	21.0 Amps	-			

Note: For mix of watt densities, calculate amp draw. Do not exceed 45 amps.

Watts/Ft.	Max. allowable length of heater run in feet (meters)									
of	120V	20	78V	240V		277V	347V	600V		
Heaters	1 Ph	1 Ph	3 Ph	1 Ph	3 Ph	1 Ph	1 Ph	1 Ph	3 Ph	
100	54 (16)	93 (28)	-	108 (33)	-	124 (38)	156 (47)	270 (82)	467 (142)	
125	43 (13)	74 (23)	-	86 (26)	-	99 (30)	125 (38)	216 (66)	373 (113)	
150	36 (11)	62 (19)	-	72 (22)	-	83 (25)	104 (32)	180 (55)	311 (95)	
188	28 (9)	49 (15)	-	57 (17)	-	66 (20)	83 (25)	146 (45)	248 (76)	
250	21 (6)	37 (11)	-	43 (13)	-	49 (15)	62 (19)	108 (33)	186 (57)	
375	-	34 (7)	-	28 (9)	-	33 (10)	42 (13)	72 (22)	125 (38)	
500	-	18 (5)	-	21 (6)	-	24 (7)	31 (9)	54 (16)	93 (28)	
600	-	15 (5)	27 (8)	18 (5)	31 (9)	20 (6)	26 (8)	45 (14)	78 (24)	
750	-	12 (4)	21 (6)	14 (4)	24 (7)	16 (5)	21 (6)	36 (11)	62 (19)	

 Standard 90° C wiring must be used in junction boxes, wireways, blank sections, filler sections and corner sections.

Step 2 - Room Layout

Refer to heating plans for exact room arrangement of heaters (with or without thermostats and/or relays and/or switches and accessories).

Check the heater section dimensions and the additional wall length required for filler sections or blank sections before starting wall-to-wall type installation. Be certain all heaters and accessories needed are at hand and are of correct finish.

Step 3 - Mounting Height

NOTE: Up to 3/4" thick floor covering, such as carpets, tiles, linoleum, etc., may be installed around and under the heater without adversely affecting the performance of the heaters.

At correct height, draw a pencil line on the wall, level and/or parallel with the window sill. Minimum mount heights above the floor shall be as follows.

NOTE: For ease of installation, it is important that the sequence of operation indicated below be followed in order. For heaters with more than one heat deck, heat decks may be wired in parallel or each heat deck may be supplied by separate circuit. See heater nameplate for current load for each heat deck.

	Minimum mounting height above flo				
Watts per foot of length	Bottom inlet	Front inlet			
100, 125, 150, 188 and 250	1-3/4" (44 mm)	0" (0 mm)			
375, 500, 600, and 750*	3" (76 mm)	0" (0 mm)			

* Bottom inlet only

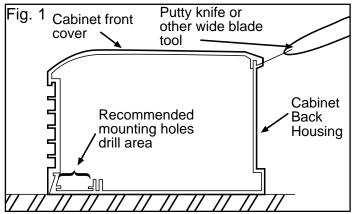
Step 4 - Installation (single unit)

- Remove unit from carton and discard external pads and plastic wrap.
- 2. Remove front cover by laying the heater on its back and insert-

^{**} Add suffix "B" for Bottom Inlet; "F" for front inlet.

ing a putty knife (or other thin, wide blade tool, 1" [25mm] wide minimum.) approximately 6" (152mm) from the end of the heater and prying up as shown in Fig.1. This will spring the snap lock closure open. Repeat as required down the length of the heater until the front cover completely disengages from the heater back.

 Remove appropriate electrical knockouts from either junction box. See Fig. 2 for location of knockouts. If heater is to be pedestal mounted, consult pedestal kit installation instructions.



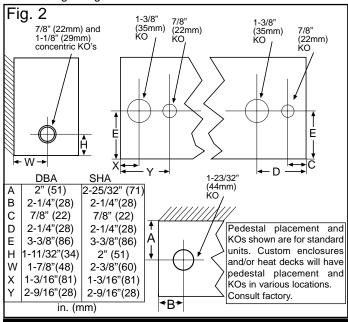
4. Drill the required size mounting holes in the heater housing (See Fig. 1 for recommended mounting hole location.)

\bigwedge

WARNING

DO NOT USE SCREWDRIVER TO SPRING OPEN THE FRONT AND BACK OF THE HEATER. USE OF A SCREWDRIVER WILL RESULT IN DAMAGE TO BOTH THE FRONT AND BACK EXTRUSIONS.

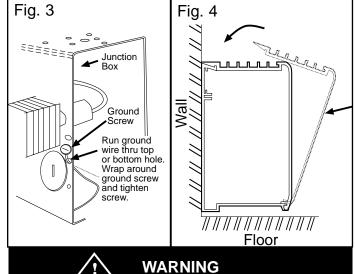
Hold heater housing against the wall to check for evenness of wall. Do not draw heater against an uneven wall surface. If an uneven wall is encountered, use shims to keep the heater housing straight.



USE CARE WHEN DRILLING MOUNTING HOLES TO AVOID DAMAGING INTERNAL HEATER COMPONENTS SUCH AS THE CAPILLARY TUBE OR ELEMENT FINS. ALWAYS DRILL HOLES FROM THE INSIDE OF THE BACK HOUSING TOWARDS OUTSIDE.

- 6. Run proper size branch circuit to the junction box through the selected knockout.
- 7. Mount the heater on the wall using screws, bolts or anchors (by installer) to suit the wall construction.
- 8. Tighten mounting screw and back off 1/2 turn to allow for expansion and contraction of the heater.
- Following the wiring diagram secured to the heater, make electrical connections. Ground the heater using the ground screw provided. See Fig. 3.
- 10. Replace front cover by latching the bottom front edge of the front cover over the bottom front edge of the back and pushing the cover straight back to latch the top rear edge of the back with the top rear edge of the front cover. See Fig. 4.

NOTE: For ease of installation, it is important that the sequence of operations indicated below be followed in order.



FRONT COVER MUST BE SECURELY FASTENED TO THE BACK OF THE HEATER BEFORE THE HEATER IS ENERGIZED. CHECK THE UNIT TO CONFIRM THE FRONT COVER IS SECURELY FASTENED TO THE BACK ALL ALONG THE LENGTH OF THE UNIT.

Step 5 - Installation (Multiple Wall-to-Wall Units)

- 1. Repeat Steps 1 & 2 from Single Unit Installation.
- 2. Refer to wiring diagram for power supply entry and remove appropriate electrical knockout (Fig. 2) from the heater in which power supply connections are to be made. The power supply may be brought into the end of one heater and the remaining heaters may be connected in parallel using the wireway. Use Table B to size the field installed wiring in the wireway or use Table C to determine the maximum length or heater run possible using the factory installed wire in the heater wireway. If units are to be pedestal mounted, consult pedestal kit installation instructions.
- If filler sections, inside corners, outside corners, splice kits or end caps are to be used, consult accessory installation instructions.

NOTE: If a heater has a disconnect switch and/or thermostat and is to have a filler section at the left end, the filler must not cover the access to those controls.

4. If the run of the heaters includes an inside corner or an outside corner, mount corner to wall (see accessory installation instructions packed with corners), then mount heater.

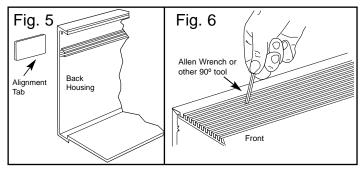
5. Drill the required size mounting holes in all the heater housings. (See Fig. 1 for recommended mounting hole location.)



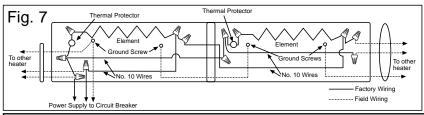
WARNING

USE CARE WHEN DRILLING MOUNTING HOLES TO AVOID DAMAGING INTERNAL HEATER COMPONENTS SUCH AS THE CAPILLARY TUBE OR ELEMENT FINS. ALWAYS DRILL HOLES FROM THE INSIDE OF THE BACK HOUSING TOWARD OUTSIDE.

- Hold heater housings against wall to check for evenness of the wall. Do not draw the heaters against an uneven wall surface. If an uneven wall is encountered, use shims to keep the heater housing straight.
- Run proper size branch circuit to the junction box through the selected knockout.
- Mount the heaters on the wall using screws, bolts or anchors (by installer) which suit the wall construction. Alignment tabs can be inserted in adjoining back housings to assure even alignment. See Fig. 5 for details.
- Following the wiring diagram secured to the heater, make the electrical connections. Refer to Fig. 7 to connect the other heaters in parallel. Grounding of the other heaters is accomplished by connecting a jumper wire (not supplied) between the two adjacent heaters.



Typical Wiring of Multiple Heaters (without controls)



10. Replace front covers following Step 10, Single Unit Installation (See Fig. 4.)

Blank and Control Sections

- 1. Blank sections, if any, are installed in the same manners as the heaters.
- Control sections, if any are installed in the same manner as the heaters. Refer to wiring diagrams on control sections for connecting the wiring to the heaters.

Operations

If the heaters are equipped with built-in thermostats, adjust the shaft to the mid-range and let the heaters run a few hours. If the room temperature is too hot, rotate the shaft counterclockwise; if too cool, rotate the shaft clockwise until a comfortable temperature is obtained. Let room temperature stabilize after each setting change.

NOTE: The thermostat adjustment shaft and the disconnect switch are accessible through the grille opening at the left end of the heater.

Front Cover Removal

To remove the front cover for servicing, disengage the top rear snap-lock first. Use an "L" shaped tool, such as an Allen Wrench, to lift up under the webs between the back row of slots (See Fig. 6). Start at either end and lift up on the front cover until the tension in the cover holds the cabinet apart. Continue moving along the length of the heater until the cover comes off.

How to order repair parts

In order to obtain any needed repair or replacement parts, warranty service or technical information, please contact Marley Engineered Products Service Center, 470 Beauty Spot Road, Bennettsville, SC 29512, USA or call toll-free 1-800-642-HEAT.



SPX Corporation 470 Beauty Spot Rd. East Bennettsville, SC 29512 USA

LIMITED WARRANTY

All products manufactured by Marley Engineered Products are warranted against defects in workmanship and materials for one year from date of installation, except heating elements which are warranted against defects in workmanship and materials for five years from date of installation. This warranty does not apply to damage from accident, misuse, or alteration; nor where the connected voltage is more than 5% above the nameplate voltage; nor to equipment improperly installed or wired or maintained in violation of the product's installation instructions. All claims for warranty work must be accompanied by proof of the date of installation.

The customer shall be responsible for all costs incurred in the removal or reinstallation of products, including labor costs, and shipping costs incurred to return products to Marley Engineered Products Service Center. Within the limitations of this warranty, inoperative units should be returned to the nearest Marley authorized service center or the Marley Engineered Products Service Center, and we will repair or replace, at our option, at no charge to you with return freight paid by Marley. It is agreed that such repair or replacement is the exclusive remedy available from Marley Engineered Products.

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